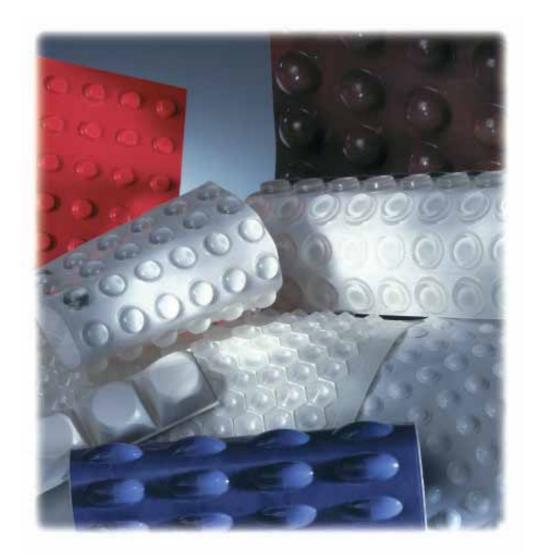
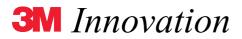
3M[™] Bumpon[™] Protective Products



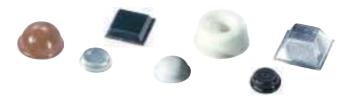


3M[™] Bumpon[™] Pressure Sensitive Protective Mouldings *Simplify design and improve aesthetics*

Applications for Industrial Use

Bumpon protectors serve as high performance feet, stops or spacers. They absorb vibrations and noise and stick to most surfaces. Bumpon protectors are made from polyurethane which offers excellent non-slip properties and will not mark surfaces.

Bumpon protectors are available in a large variety of colours and transparent, in various shapes and sizes, and can be die-cut for your specific requirements.



As shock absorbers and non slip spacers on ...

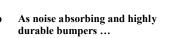
...work tops, chopping boards, PCBs and unit assemblies.

As skid-resistant, vibration absorbing feet ...

...on household appliances, sewing machines, computers, calculators, telephones, televisions, instruments and hi-fi's.

An aid to manoeuvrability ...

...low friction 'easy slide' Bumpons help to move heavy items across smooth surfaces effortlessly.



...on doors, drawers, windows, walls, furniture and inside equipment.

It's simple to save time and money ...

...because these self-adhesive protectors are fast replacing screw-on, rivetted and push-in feet. No more time consuming drilling and screwing! Just peel the bumpon protectors off the liner and apply them.









3M Bumpon Protectors ...

... are made of high quality polyurethane and are coated with a high performance permanent adhesive. They will not crack or harden and are resistant against most solvents. They are attached easily and can be inconspicuous in use!

The Transparent range ...

...allows you to use the protectors on glass, acrylic or coloured surfaces (wood, plastic, metal) without adversely affecting the appearance of your product, both the polyurethane and the adhesive will resist vellowing with age.

Soft Clear range ...

...retains all of the qualities of the Transparent range with the added advantages of superior sound damping, the soft crystal clear polyurethane doesn't dry out like rubber giving years of unnoticed service. An ingenious solution to slamming doors and draws!

Our design-oriented standard range ...

...contains square, round and rectangular protectors in colours including grey, white and black. They are available in various heights, widths and diameters.

Die-cut Bumpon protectors ...

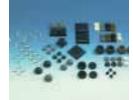
... are cut from polyurethane rollmaterial. You decide on the shape and the colour.

Customised Bumpon protectors ...

...offer you unlimited possibilities, with a minimum order of 30,000 pieces you can create your own protector, no matter what shape or colour. The colour can exactly match your product and you can plan the shape yourself from an early stage in the design process.





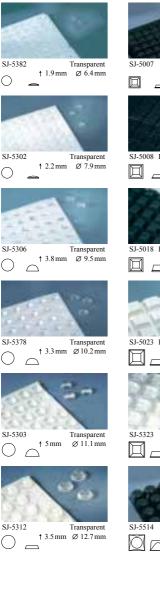


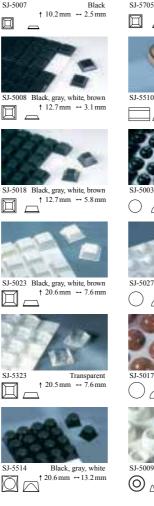




Examples from the 3M[™] Bumpon[™] protective product standard range

The last 2 numbers of each product indicate the sizes (ex. 5023 has the same size as 5323)







J-5705 Black \uparrow 31.8 mm \leftrightarrow 6.1 mm



SJ-5510 Black, gray, white, brown ↑ 12.7 mm ↔ 3.8 mm



SJ-5003 Black, gray, white, brown



SJ-5027 Black, gray, white, brown 7.9 mm Ø 16 mm







SJ-5009 Black, gray, white, brown ↑ 10.1 mm Ø 22.3 mm △△



SJ-5076 Black



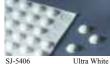


 $\int \frac{1}{2} 4 \text{ mm} \quad \text{Ø 19 mm}$



SJ-6553 Ultra Soft Transparent ↑ 11 mm Ø 3.05 mm





5406 Ultra White † 3.8 mm Ø 9.5 mm

3M Versatility

A vast array of shapes, colours and thicknesses combined with a choice of adhesives makes 3M Bumpon protective products the versatile choice.

For more colours, shapes and sizes visit our custom Bumpon site: www.3m.com/bumpon

3M

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